

**Garant**
**Carbide boring bar E.. SCLDR, for indexable inserts CDCT, right-hand,  
Overhang / insert size: 60/S4mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268712 60/S4  |
| GTIN         | 4045197545718 |
| Item class   | 21V           |

**Technical description**

|   |                               |
|---|-------------------------------|
| Insert size                             | 4 mm                          |
| ISO code toolholder                     | E04G SCLDR/LS4                |
| suitable indexable insert               | CDCT S4010.                   |
| Pack of insert screws                   | 269028 10                     |
| Centre offset $L_3$                     | 2.5 mm                        |
| Minimum pre-drill $\varnothing D_{min}$ | 4.57 mm                       |
| Overall length L                        | 90 mm                         |
| Clamping height $L_2$                   | 3.58 mm                       |
| Setting angle $\kappa$                  | 97 degrees                    |
| Shank $\varnothing D_s$                 | 4 mm                          |
| Standard                                | Works standard                |
| Application type                        | right-hand                    |
| Boring depth up to                      | 8xD                           |
| Tool material                           | Carbide                       |
| Through-coolant                         | yes                           |
| Application                             | Internal longitudinal turning |
| Type of product                         | Boring Bar                    |

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## Accessories

|  |            |
|--|------------|
| Set of insert screws Type 10   | 269028 10  |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm | 659957 200 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6                             | 674248 TX6 |